

## REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES WITH A/C ON
2. STOP ENGINE
3. DISCONNECT NEGATIVE (–) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. REMOVE ENGINE UNDER COVER
6. DISCONNECT DISCHARGE AND SUCTION HOSES

Remove the 2 bolts and disconnect the both hoses.

### NOTICE:

Cap the open fitting immediately to keep moisture or dirt out of the system.

7. REMOVE DRIVE BELT  
(See page [AC-17](#))
8. 5VZ-FE Engine Models:  
REMOVE PS PUMP SET BOLT AND NUT
9. REMOVE COMPRESSOR
  - (a) Disconnect the connector.
  - (b) Remove the 4 bolts and compressor.